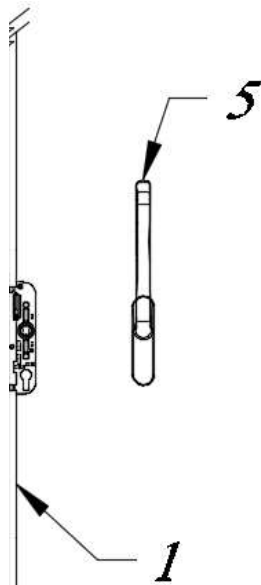
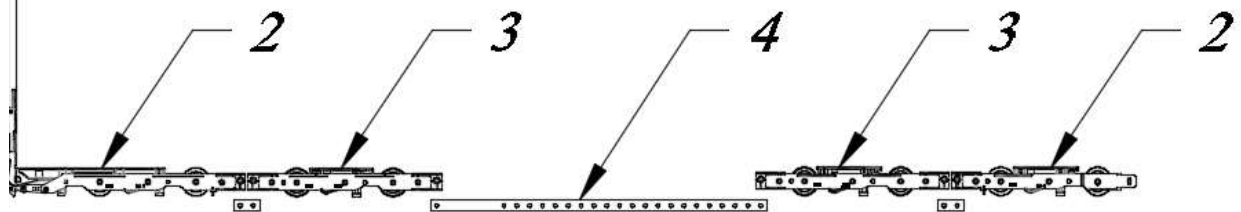


CYCLE TEST REPORT

600kg / 15,000 cycles



<i>Ref.</i>	<i>Part No.</i>	<i>Description</i>	<i>Version</i>
<i>1</i>	<i>LAD255SH50</i>	<i>255SH Drive Gear</i>	<i>304 SSDL</i>
<i>2</i>	<i>LAR3000A10</i>	<i>300kg Front & Rear Carriages W/Pins</i>	<i>304 SSDL</i>
<i>3</i>	<i>LAR400T002</i>	<i>400kg Tandem Roller Kit</i>	<i>304 SSDL</i>
<i>4</i>	<i>LCR0000014</i>	<i>CRI Link Rod</i>	<i>304 SSDL</i>
<i>5</i>	<i>Provided BY 3G</i>	<i>Handle</i>	<i>-</i>



< Picture 1 >

- Max. Application size
 1. Height : 3,100 mm
 2. Width : 6,000 mm
- Min. Application size.
 1. Height : 1,000 mm
 2. Width : 1,320 mm
- Max. Application weight : 600 kg (5,880 N)

1. Test method

1.1 Driving test equipment (Durability tester)



Name of test equipment	L/S drive tester	
Size(mm)	L3,000 X W750 X H2,570	
Drive way	Type: cylinder air supply	

< pic. 2 >

1.2 Test condition

Driving number(cycles)	15,000 times
The load weight of window system(kg)	5,880 N (600 kg)
Window size(mm)	L1,500 x H3,000
Time of 1 cycle	41sec

2. Test result

Name of part	Before testing	After testing	Result
Handle			Operation : No defect Appearance : No defect
Drive gear			Operation : No defect Appearance : No defect
Front Corner Drive			Operation : No defect Appearance : No defect
Tandem bogie			Operation : No defect Appearance : No defect
Rear Bogie			Operation : No defect Appearance : No defect
Link Plate			Appearance : No defect
Connecting rod			Appearance : No defect